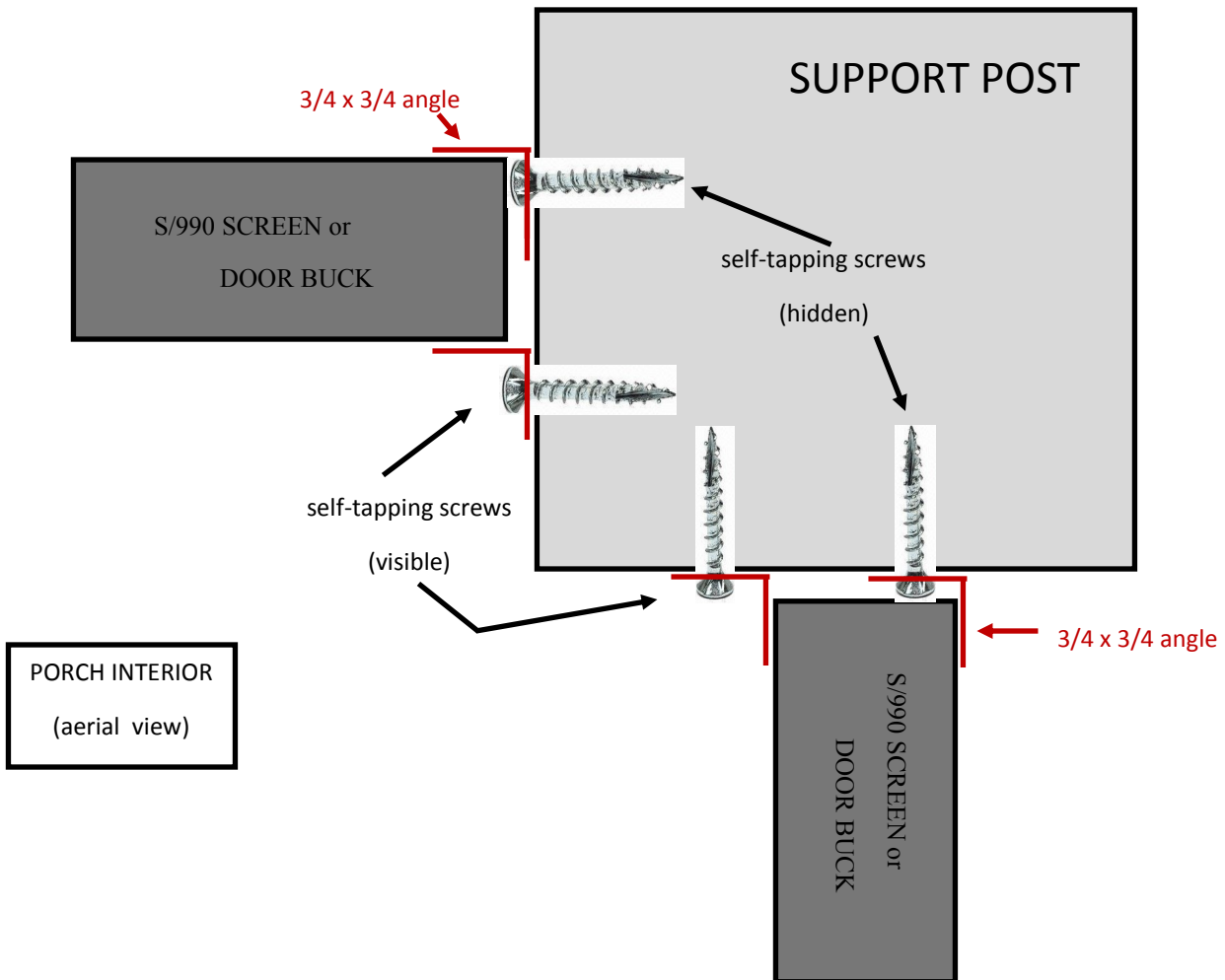


BASIC PORCH ENCLOSURE INSTALLATION INSTRUCTIONS

(for use with S/990 or DOOR BUCK SYSTEMS)



- 1) **ATTACH 3/4 ANGLE TO BACK OUTSIDE EDGE OF OPENING HEIGHTS - SCREWS WILL BE HIDDEN. POSITION WILL VARY BASED ON HOME OWNER PREFERENCE AND ANY FINISH TRIM THAT MAY BE ADDED.**
- 2) **INSERT SCREEN or DOOR BUCK.**
- 3) **SECURE WITH SECOND LENGTH OF 3/4 ANGLE (SCREWS VISIBLE).**

Note:

F-channel can be substituted for the 3/4 angle along sides and top of opening. Generally, 3/4 angle is used to finish bottom edge.